

→ VERSATILE TRANSPORT ELEMENTS

FOR DIE TRANSFER, PLACEMENT STATIONS, STORAGE RACKS

ROLLBLOC Tranfer Roller TL

For universal applications, Additional length by means of adaptor

Load carrying element: Roller. The specified load bearing capacity is based on the load resting on at least 2 rollers per rail.

Used in pairs. Continuous support on load-bearing substructure necessary.

Type: TL03

Load bearing capacity: 30 kN
Roller spacing: 100 mm

Strip length L	Order code	
440 mm	TL03/0440 ¹ F	
540 mm	TL03/0540 ¹ F	
640 mm	TL03/0640 ¹ F	
840 mm	TL03/0840 ¹ F	
1040 mm	TL03/1040 ¹ F	
Adaptor		
160 mm	TLZ03	

Type: TL10

Load bearing capacity: 100 kN
Roller spacing: 160 mm

Strip length L	Order code	
710 mm	TL10/0710 ¹ F	
870 mm	TL10/0870 ¹ F	
1030 mm	TL10/1030 ¹ F	
1350 mm	TL10/1350 ¹ F	
1670 mm	TL10/1670 ¹ F	
Adaptor		
250 mm	TLZ10	

Type: TL06

Load bearing capacity: 60 kN
Roller spacing: 125 mm

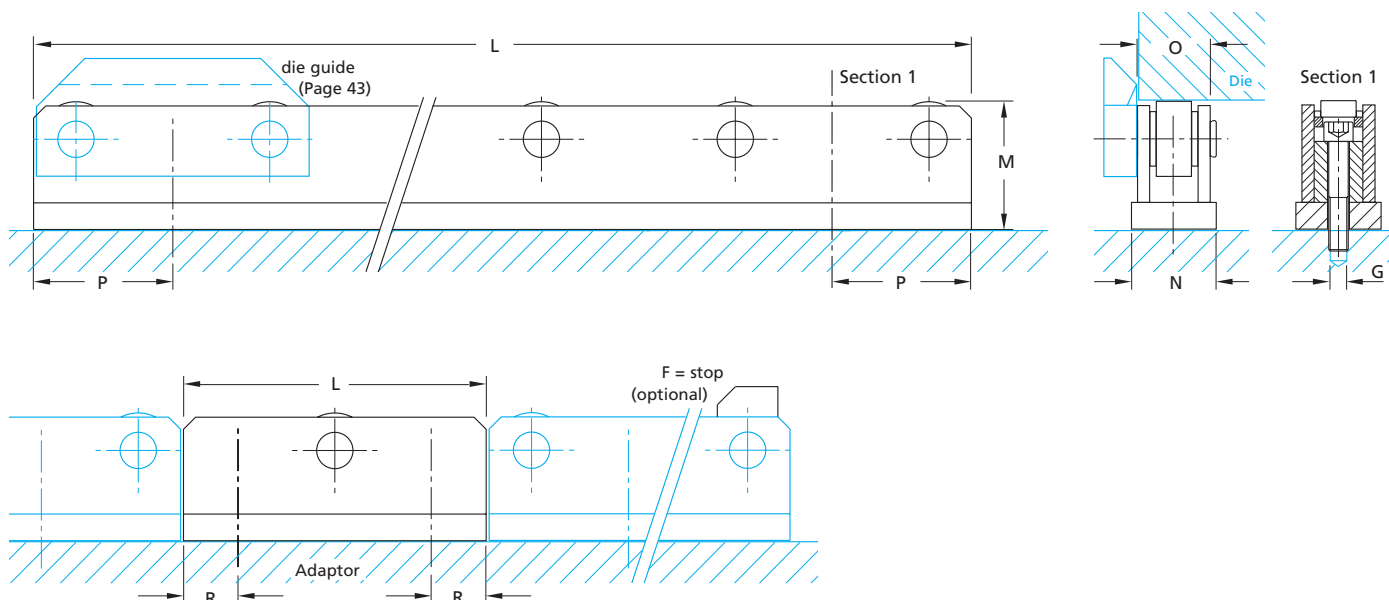
Strip length L	Order code	
560 mm	TL06/0560 ¹ F	
685 mm	TL06/0685 ¹ F	
810 mm	TL06/0810 ¹ F	
1060 mm	TL06/1060 ¹ F	
1310 mm	TL06/1310 ¹ F	
Adaptor		
190 mm	TLZ06	

¹ Supplementary order designation

F = with stop

Project planning dimensions

Type	M	N	O	P	R	G
TL03	61,5	60	49	70	30	M12
TL06	81,5	70	60	92,5	32,5	M16
TL10	106,5	70	60	115	45	M16



**GÜTHLE****ROLLBLOC**

→ IDEAL FOR REGULARLY SIZED DIE BASE PLATES

ROLLBLOC Die Guide for Transfer Rollers and Die Loading Arms

Universal Centering and guide aid for die transfer and storage for regular sized base plates.

If ordered with transfer rollers and die loading arms, it can be delivered ready-mounted.
Unmounted delivery in pairs.

Application: Die guiding			Dimensions				
Transfer rollers	Loading arms	Type	A	B	C	D	E
X	X	W1	100	130	55	15	52
	X	W2	125	175	80	20	52
X	X	W3	125	175	80	20	63
	X	W4	125	175	80	20	73
X	X	W5	160	220	100	25	65

Selecting type of die guide for transfer rollers and die loading arms

For positioning and mounting on			Die guide type
Transfer roller	up to 30 kN	TL03	W1
	up to 60 kN	TL06	W3
	up to 100 kN	TL10	W5
Symmetric swivel die loading arm	CS 01/02		W1
	CS 04/06		W4
Asymmetric swivel die loading arm	CA 01/02		W1
	CA 04/06		W4
Double swivel die loading arm	CD 01/02		W1
	CD 04/06		W4
Overhung version die loading arm	CK 00/01/02/03		W1
Bridge version die loading arm	CT 02		W1
	CT 04		W2
	CT 06		W3
	CT 10		W5

Order code (self assembly)

W1
W2
W3
W4
W5

Order code (3 pairs mounted)

W1M3
W2M3
W3M3
W4M3
W5M3

2 pairs mounted
(500 mm projection)
W1M2

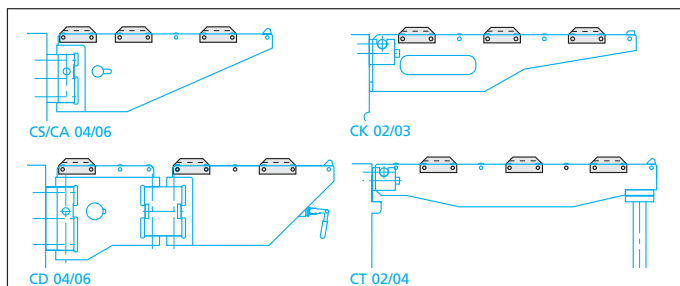
Order information

If several die loading arms are ordered, please state (order code) which die loading arms should be fitted with a die guide.

Assembly position

For transfer rollers: as stated or shown in a drawing.

For die loading arms: according to drawings or as stated by you or shown in your drawing. If necessary, you will be assigned appropriate CAD data. Die loading arms with a projection of 500 mm will be fitted with 2 pairs of die guides.



Guide function with loading arms

